



Tentative Specification
<b>Preliminary Specification</b>
Approval Specification

Doc. Number: 400048468

# MODEL NO.: N140BGE SUFFIX: -L31

<b>Customer:</b>	
APPROVED BY	SIGNATURE
Name / Title Note	
Please return 1 copy for your cosignature and comments.	onfirmation with your

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10:30:19 CST	15:10:47 CST	11:16:54 CST

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### REVISION HISTORY

Version	Date	Page	Description
0.0	Aug 06, 2010	All	Spec Ver.0.0 was first issued.
1.0	Sep 08, 2010	2	AA Typ. Value ( Detail information )
		21	Module Label
		25	EDID Code
		28	ME Drawing
1.1	Oct 28, 2010	21	7.2 Carton & 7.3 Pallet
		25	EDID Code ( Remove 40Hz definition )

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#### 1. GENERAL DESCRIPTION

#### 1.1 OVERVIEW

N140BGE-L31 is a 14.0" (14.0" diagonal) TFT Liquid Crystal Display module with LED Backlight unit and 40 pins LVDS interface. This module supports 1366 x 768 HD mode and can display 262,144 colors. The optimum viewing angle is at 6 o'clock direction.

#### 1.2 GENERAL SPECIFICATIONS

Item	Specification	Unit	Note
Screen Size	14.0" diagonal		
Driver Element	a-si TFT active matrix	4	-
Pixel Number	1366 x R.G.B. x 768	pixel	-
Pixel Pitch	0.2265 (H) x 0.2265 (V)	mm	-
Pixel Arrangement	RGB vertical stripe		-
Display Colors	262,144	color	-
Transmissive Mode	Normally white	-	-
Surface Treatment	Hard coating (3H), Anti-Glare	-	-
Luminance, White	200	Cd/m2	
Power Consumption	Total 4 W (Max.) @ cell 1 W (Max.), BL 3 W (Max.)		(1)

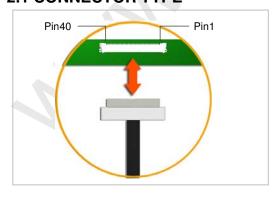
Note (1) The specified power consumption (with converter efficiency) is under the conditions at VCCS = 3.3 V, fv = 60 Hz, LED\_VCCS = Typ, fPWM = 200 Hz, Duty=100% and Ta =  $25 \pm 2$   $^{\circ}\text{C}$ , whereas mosaic pattern is displayed.

#### 2. MECHANICAL SPECIFICATIONS

	Item	Min.	Тур.	Max.	Unit	Note
	Horizontal (H)	319.9	320.4	320.9	mm	
Module Size	Vertical (V)	198.1	198.6	199.1	mm	(1)
	Thickness (T)	-	-	3.6	mm	
Active Area	Horizontal	-	309.399	-	mm	
Active Area	Vertical	-	173.952	-	mm	
V	Veight	-	310	320	g	

Note (1) Please refer to the attached drawings for more information of front and back outline dimensions.

#### 2.1 CONNECTOR TYPE



Please refer Appendix Outline Drawing for detail design.

Connector Part No.: Foxconn GS13401-1110S-7H or IPEX-20455-040E-12 or equivalent

User's connector Part No: IPEX-20453-040T-01 or equivalent

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# PRODUCT SPECIFICATION

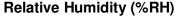
### 3. ABSOLUTE MAXIMUM RATINGS

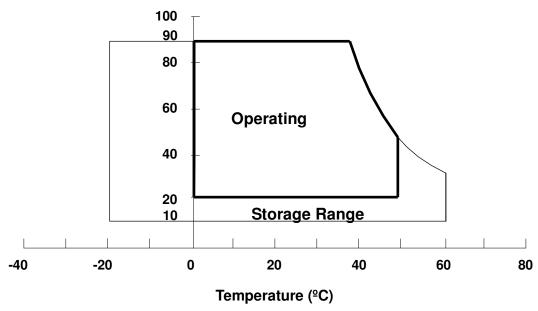
#### 3.1 ABSOLUTE RATINGS OF ENVIRONMENT

Item	Symbol	Va	lue	Unit	Note	
item	Symbol	Min.	Max.	Offic	Note	
Storage Temperature	T <sub>ST</sub>	-20	+60	ºC	(1)	
Operating Ambient Temperature	T <sub>OP</sub>	0	+50	ºC	(1), (2)	

- Note (1) (a) 90 %RH Max. (Ta <= 40  $^{\circ}$ C).
  - (b) Wet-bulb temperature should be 39  $^{\circ}\text{C}$  Max. (Ta > 40  $^{\circ}\text{C}).$
  - (c) No condensation.

Note (2) The temperature of panel surface should be 0  $^{\circ}$ C min. and 60  $^{\circ}$ C max.





#### 3.2 ELECTRICAL ABSOLUTE RATINGS

#### 3.2.1 TFT LCD MODULE

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Item	Symbol	Va	lue	Unit	Note	
Rom	Cymbol	Min.	Max.	01110	14010	
Power Supply Voltage	VCCS	-0.3	+4.0	V	(1)	
Logic Input Voltage	$V_{IN}$	-0.3	VCCS+0.3	V	(1)	
Converter Input Voltage	LED_VCCS	-0.3	25.0	V	(1)	
Converter Control Signal Voltage	LED_PWM,	-0.3	(4.0)	V	(1)	
Converter Control Signal Voltage	LED_EN	-0.3	(4.0)	V	(1)	

Note (1) Stresses beyond those listed in above "ELECTRICAL ABSOLUTE RATINGS" may cause permanent damage to the device. Normal operation should be restricted to the conditions described in "ELECTRICAL CHARACTERISTICS".

described in "ELECTRICAL CHARACTERISTICS".

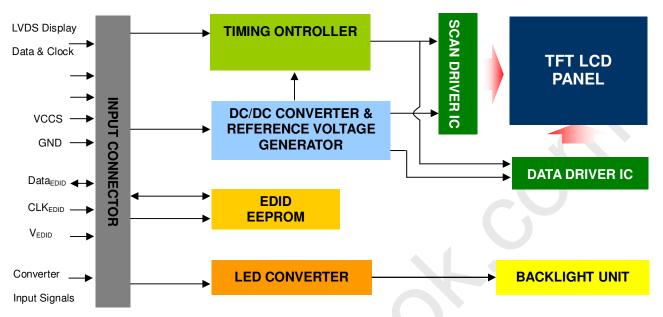
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### 4. ELECTRICAL SPECIFICATIONS

#### **4.1 FUNCTION BLOCK DIAGRAM**



#### 4.2. INTERFACE CONNECTIONS

#### PIN ASSIGNMENT

1 111 730	SIGNMENT		
Pin	Symbol	Description	Remark
1	NC	No Connection (Reserve)	
2	VCCS	Power Supply (3.3V typ.)	
3	VCCS	Power Supply (3.3V typ.)	
4	VEDID	DDC 3.3V power	
5	NC	No Connection (Reserved for CMI test)	
6	CLKEDID	DDC clock	
7	DATAEDID	DDC data	
8	Rxin0-	LVDS differential data input	R0-R5, G0
9	Rxin0+	LVDS differential data input	No-No, Go
10	VSS	Ground	
11	Rxin1-	LVDS differential data input	G1~G5, B0, B1
12	Rxin1+	LVDS differential data input	G1~G3, B0, B1
13	VSS	Ground	
14	Rxin2-	LVDS Differential Data Input	B2-B5,HS,VS, DE
15	Rxin2+	LVDS Differential Data Input	D2-D3,N3,V3, DE
16	VSS	Ground	
17	RxCLK-	LVDS differential clock input	LVDS CLK
18	RxCLK+	LVDS differential clock input	LVDS CLK
19	VSS	Ground	
20	NC	No Connection (Reserve)	
21	NC	No Connection (Reserve)	
22	VSS	Ground	
23	NC	No Connection (Reserve)	

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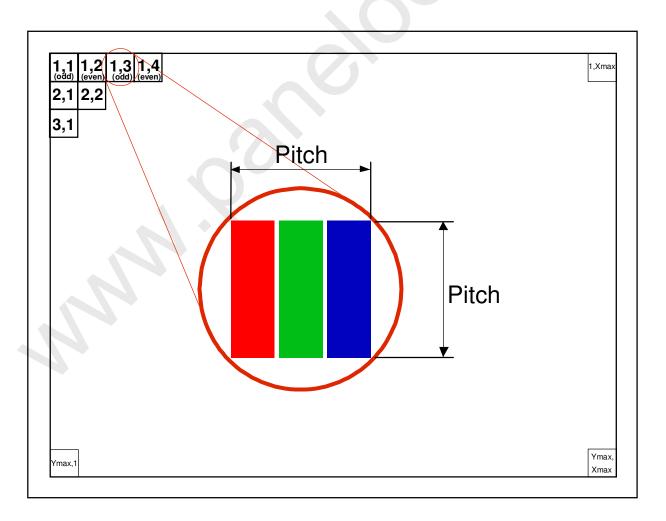
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24	NC	No Connection (Reserve)	
25	VSS	Ground	
26	NC	No Connection (Reserve)	
27	NC	No Connection (Reserve)	
28	VSS	Ground	
29	NC	No Connection (Reserve)	
30	NC	No Connection (Reserve)	
31	LED_GND	LED Ground	
32	LED_GND	LED Ground	
33	LED_GND	LED Ground	
34	NC	No Connection (Reserve)	
35	LED_PWM	PWM Control Signal of LED Converter	
36	LED_EN	Enable Control Signal of LED Converter	
37	NC	No Connection (Reserve)	
38	LED_VCCS	LED Power Supply	
39	LED_VCCS	LED Power Supply	
40	LED VCCS	LED Power Supply	

Note (1) The first pixel is odd as shown in the following figure.



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### 4.3 ELECTRICAL CHARACTERISTICS

#### 4.3.1 LCD ELETRONICS SPECIFICATION

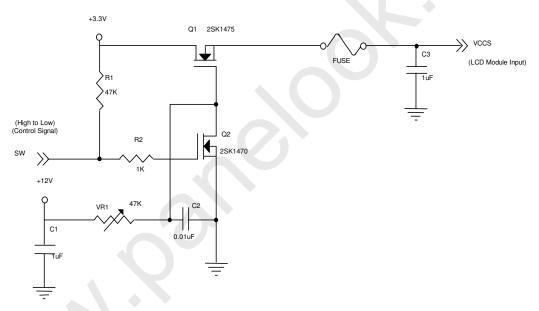
Parameter		Symbol		Value	Unit	Note	
		Symbol	Min.	Тур.	Max.	Offic	Note
Power Supply Voltage		VCCS	3.0	3.3	3.6	V	(1)
Ripple Voltage		$V_{RP}$	-	50	-	mV	(1)
Inrush Current		I <sub>RUSH</sub>	-	-	1.5	Α	(1),(2)
Mosaic Mosaic		lcc	-	(250)	(280)	mA	(3)a
Power Supply Current	Black	ICC	-	(270)	(300)	mA	(3)b

Note (1) The ambient temperature is Ta =  $25 \pm 2$   $^{\circ}$ C.

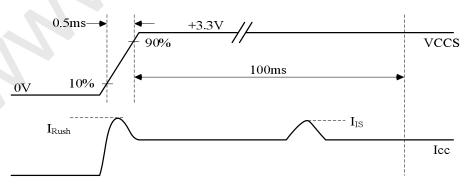
Note (2) I<sub>RUSH</sub>: the maximum current when VCCS is rising

 $\ensuremath{I_{\text{IS}}}\xspace$  the maximum current of the first 100ms after power-on

Measurement Conditions: Shown as the following figure. Test pattern: black.



### VCCS rising time is 0.5ms



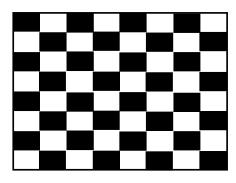
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Note (3) The specified power supply current is under the conditions at VCCS = 3.3 V, Ta = 25  $\pm$  2  $^{\circ}$ C, DC Current and f<sub>v</sub> = 60 Hz, whereas a power dissipation check pattern below is displayed.

#### a. Mosaic Pattern



Active Area

#### b. Black Pattern



Active Area



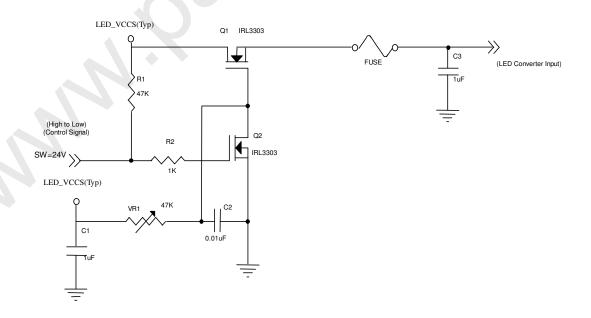
#### 4.3.2 LED CONVERTER SPECIFICATION

Down	m atau	Cuma la al		Value	Unit	Note	
Parar	neter	Symbol	Min.	Тур.	Max.	Unit	Note
Converter Input pow	er supply voltage	LED_Vccs	(6.0)	(12.0)	(21.0)	V	
Converter Inrush Cu	ILED <sub>RUSH</sub>	-	-	(1.5)	Α	(1)	
EN Control Level	Backlight On		(3.0)	-	(3.6)	V	
EN Control Level	Backlight Off		(0)	-	(0.5)	V	
DIAMA Control I avail	PWM High Level		(3.0)	-	(3.6)	V	
PWM Control Level	PWM Low Level		(0)	-	(0.5)	V	
DIAMA Construct Dustruct	7-4-		(10)	-	(100)	%	
PWM Control Duty F	ratio		(5)		(100)	%	(2)
PWM Control F Voltage	VPWM_pp	-		(100)	mV		
PWM Control Frequ	f <sub>PWM</sub>	(190)		(2K)	Hz	(3)	
LED Power Current	LED_VCCS =Typ.	ILED	(181)	(213)	(247)	mA	(4)

Note (1) ILED<sub>RUSH</sub>: the maximum current when LED\_VCCS is rising,

ILED<sub>IS</sub>: the maximum current of the first 100ms after power-on,

Measurement Conditions: Shown as the following figure. LED\_VCCS = Typ, Ta =  $25 \pm 2$   $^{\circ}$ C, f<sub>PWM</sub> = 200 Hz, Duty=100%.

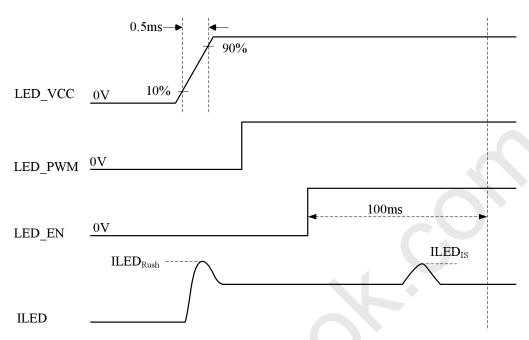


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### VLED rising time is 0.5ms



- Note (2) If the PWM control duty ratio is less than 10%, there is some possibility that acoustic noise or backlight flash can be found. And it is also difficult to control the brightness linearity.
- Note (3) If PWM control frequency is applied in the range less than 1KHz, the "waterfall" phenomenon on the screen may be found. To avoid the issue, it's a suggestion that PWM control frequency should follow the criterion as below.

PWM control frequency 
$$f_{\text{PWM}}$$
 should be in the range 
$$(N+0.33)*f \leq f_{\text{PWM}} \leq (N+0.66)*f$$
 
$$N: \text{Integer} \ \ (N\geq 3)$$
 
$$f: \text{Frame rate}$$

Note (4) The specified LED power supply current is under the conditions at "LED\_VCCS = Typ.", Ta = 25  $\pm$  2 °C, f<sub>PWM</sub> = 200 Hz, Duty=100%.



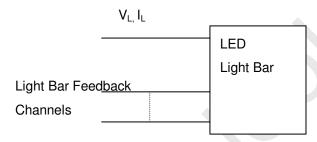


#### 4.3.3 BACKLIGHT UNIT

Ta = 25 ± 2 <sup>o</sup>C

Davamatav	Cymalaal		Value	Unit	Note	
Parameter	Symbol	Min.	Тур.	o. Max.		
LED Light Bar Power Supply Voltage	VL	27	28.8	30.6	٧	(1)(2)(Duty1000()
LED Light Bar Power Supply Current	lL	76	80	84	mA	(1)(2)(Duty100%)
Power Consumption	PL	2.052	2.304	2.57	W	(3)
LED Life Time	$L_BL$	15000	-	-	Hrs	(4)

Note (1) LED current is measured by utilizing a high frequency current meter as shown below :



Note (2) For better LED light bar driving quality, it is recommended to utilize the adaptive boost converter with current balancing function to drive LED light-bar.

Note (3)  $P_L = I_L \times V_L$  (Without LED converter transfer efficiency)

Note (4) The lifetime of LED is defined as the time when it continues to operate under the conditions at Ta =  $25 \pm 2$  °C and I<sub>L</sub> = 20 mA(Per EA) until the brightness becomes  $\leq 50\%$  of its original value.

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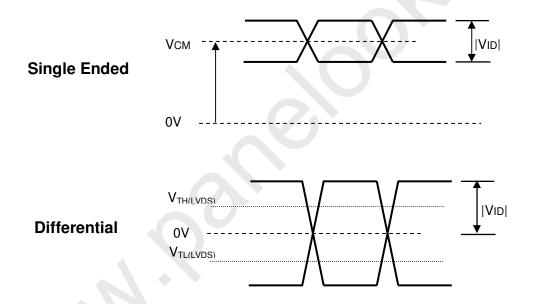


### 4.4 LVDS INPUT SIGNAL TIMING SPECIFICATIONS

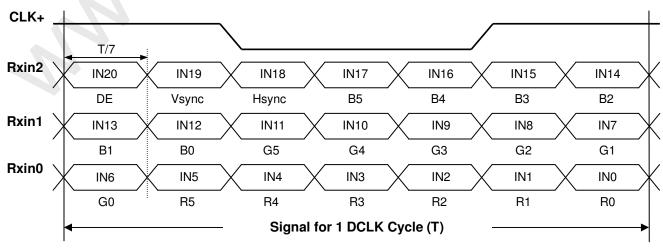
#### 4.4.1 LVDS DC SPECIFICATIONS

Parameter	Symbol		Value	Unit	Note	
	,	Min.	Тур.	Max.		
LVDS Differential Input High Threshold	$V_{TH(LVDS)}$	-	-	+100	mV	(1), V <sub>CM</sub> =1.2V
LVDS Differential Input Low Threshold	$V_{TL(LVDS)}$	-100	-	-	mV	(1) V <sub>CM</sub> =1.2V
LVDS Common Mode Voltage	V <sub>CM</sub>	(1.125)	(1.2)	(1.375)	V	(1)
LVDS Differential Input Voltage	V <sub>ID</sub>	100	-	600	mV	(1)
LVDS Terminating Resistor	$R_T$		100		Ohm	-

Note (1) The parameters of LVDS signals are defined as the following figures.



#### 4.4.2 LVDS DATA FORMAT



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### 4.4.3 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 6-bit gray scale data input for the color. The higher the binary input the brighter the color. The table below provides the assignment of color versus data input.

	<u> </u>								[	Data	Sign	al							
	Color			Re						Gre						Bl			
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	В3	B2	B1	B0
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
<u>.</u>	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Basic	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	▶ 1	1
Colors	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Red(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
0	Red(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
Gray	Red(2)	0	0	0	0	1	0	0	0	0	0	0	0 <	0	0	0	0	0	0
Scale	:	:	:	:	:	:	:	:	:	:	÷			:		:	:		
Of	: D=d/04)	:	:	:	•	:	:	:	:		:		:	:	:	:	:	:	:
Red	Red(61)	1	1		1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(62) Red(63)	1	1	1	1	1	0	0	0	0	0 0	0	0	0	0	0	0	0	0
	Green(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
Gray	Green(2)	0	0	0	0	0	0	0	0	0	0	1	Ó	0	0	0	0	0	0
Scale							:					:							
Of	:	:	:		:				:	:	:	:	:	:	:	:	:	:	
Green	Green(61)	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
000	Green(62)	Ö	Ö	0	Ō	0	0	1	1	1	1	1	0	Ö	ō	Ö	Ö	Ö	Ö
	Green(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	Ō	Ō	Ō	Ō	0
	Blue(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
Gray	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
Scale	:	:			:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Of	: 🔺	:			:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
Blue	Blue(61)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
	Blue(62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

Note (1) 0: Low Level Voltage, 1: High Level Voltage





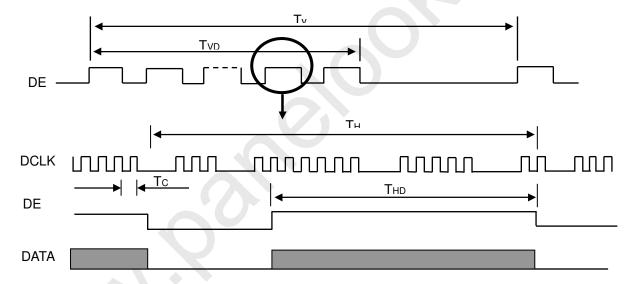
### 4.5 DISPLAY TIMING SPECIFICATIONS

The input signal timing specifications are shown as the following table and timing diagram.

			_				
Signal	Item	Symbol	Min.	Тур.	Max.	Unit	Note
DCLK	Frequency	1/Tc	(45)	(71)	(85)	MHz	-
	Vertical Total Time	TV	(780)	(790)	(900)	TH	-
	Vertical Active Display Period	TVD	(768)	(768)	(768)	TH	-
DE	Vertical Active Blanking Period	TVB	TV-TVD	(22)	TV-TVD	TH	-
DE	Horizontal Total Time	TH	(1408)	(1498)	(1800)	Tc	-
	Horizontal Active Display Period	THD	(1366)	(1366)	(1366)	Тс	-
	Horizontal Active Blanking Period	THB	TH-THD	(132)	TH-THD	Tc	-

Note (1) Because this module is operated by DE only mode, Hsync and Vsync are ignored.

### **INPUT SIGNAL TIMING DIAGRAM**



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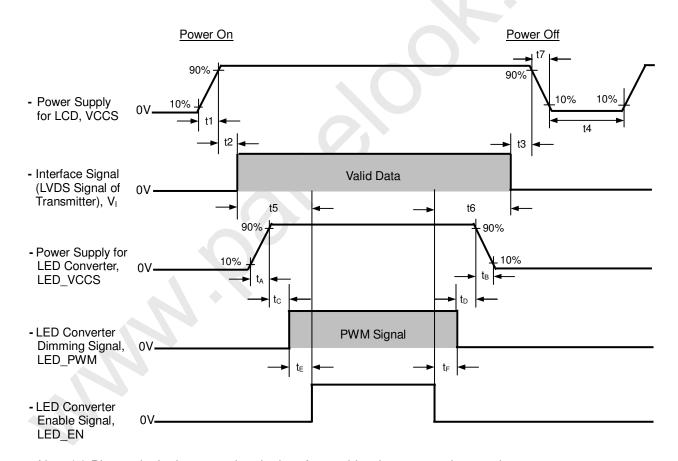




#### 4.6 POWER ON/OFF SEQUENCE

The power sequence specifications are shown as the following table and diagram.

Cumphal		Value		l lait	Note
Symbol	Min.	Тур.	Max.	Unit	Note
t1	(0.5)	-	(10)	ms	
t2	(0)	-	(50)	ms	
t3	(0)	-	(50)	ms	
t4	(500)	-	-	ms	
t5	(200)	-	-	ms	
t6	(200)	-	-	ms	
t7	(0.5)	-	(10)	ms	
t <sub>A</sub>	(0.5)	-	(10)	ms	
t <sub>B</sub>	(0)		(10)	ms	
t <sub>C</sub>	(10)	-	-	ms	
t <sub>D</sub>	(10)	-	-	ms	
t <sub>∈</sub>	(10)	-	-	ms	
t <sub>F</sub>	(10)	-	-	ms	



- Note (1) Please don't plug or unplug the interface cable when system is turned on.
- Note (2) Please avoid floating state of the interface signal during signal invalid period.
- Note (3) It is recommended that the backlight power must be turned on after the power supply for LCD and the interface signal is valid.

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### 5. OPTICAL CHARACTERISTICS

### **5.1 TEST CONDITIONS**

Item	Symbol	Value	Unit			
Ambient Temperature	Ta	25±2	°C			
Ambient Humidity	На	50±10	%RH			
Supply Voltage	V <sub>CC</sub>	3.3	V			
Input Signal	According to typical va	According to typical value in "3. ELECTRICAL CHARACTERISTICS"				
LED Light Bar Input Current	lμ	80	mA			

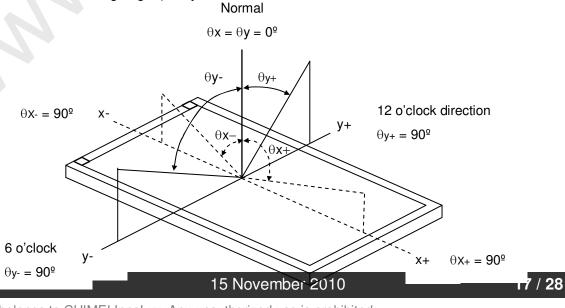
The measurement methods of optical characteristics are shown in Section 5.2. The following items should be measured under the test conditions described in Section 5.1 and stable environment shown in Note (5).

#### **5.2 OPTICAL SPECIFICATIONS**

Iter	n	Symbol	Condition	Min.	Тур.	Max.	Unit	Note
Contrast Ratio		CR		300	500	_	-	(2), (5) (7)
Posponeo Timo		$T_R$		\-\L	3	8	ms	(2) (7)
Response Time		T <sub>F</sub>	T <sub>F</sub>		8	13	ms	(3),(7)
Average Luminance of White		Lave		170	200	-	cd/m <sup>2</sup>	(4), (6),(7)
	Rod	Rx	$\theta_x=0^\circ,  \theta_Y=0^\circ$		0.586		-	
Average Lumina  Color Chromaticity	neu	Ry			0.355		-	
	Croon	Gx			0.317		-	
Color	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	0.563	Typ +	-	(1) (7)			
Chromaticity	Pluo	Вх		0.03	0.160	0.03	-	(1),(7)
	biue	Ву			0.144		-	
	White	Wx			0.313		-	
	vville	Wy			0.329		-	
	Horizontal	$\theta_{x}$ +		40	45			
Viouing Angle	Honzoniai	$\theta_{x}$ -	CD>10	40	45	-	Dog	(1),(5),
Viewing Angle	Vertical	$\theta_{Y}$ +	CR≥10	15	20	-	Deg.	(7)
	vertical	θ <sub>Y</sub> -		40	0 500			
White Variation	of 5 Points	δW <sub>5p</sub>	θ <sub>x</sub> =0°, θ <sub>Y</sub> =0°	80	-	-	%	(5),(6), (7)

Note (1) Definition of Viewing Angle ( $\theta x,\,\theta y`$ 

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Note (2) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

Contrast Ratio (CR) = L63 / L0

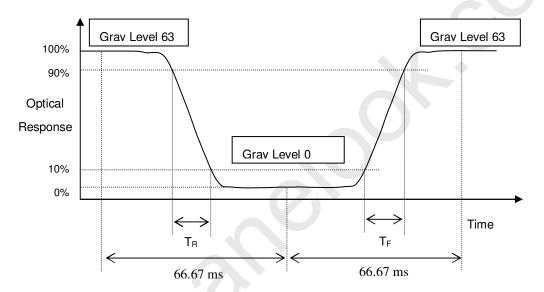
L63: Luminance of gray level 63

L 0: Luminance of gray level 0

CR = CR(1)

CR (X) is corresponding to the Contrast Ratio of the point X at Figure in Note (6).

Note (3) Definition of Response Time (T<sub>R</sub>, T<sub>F</sub>):



Note (4) Definition of Average Luminance of White (LAVE):

Measure the luminance of White at 5 points

$$L_{AVE} = [L(1) + L(2) + L(3) + L(4) + L(5)] / 5$$

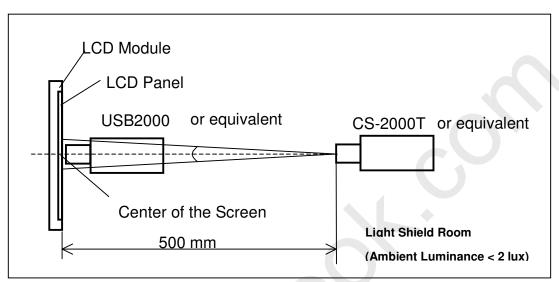
L(x) is corresponding to the luminance of the point X at Figure in Note (6)





### Note (5) Measurement Setup:

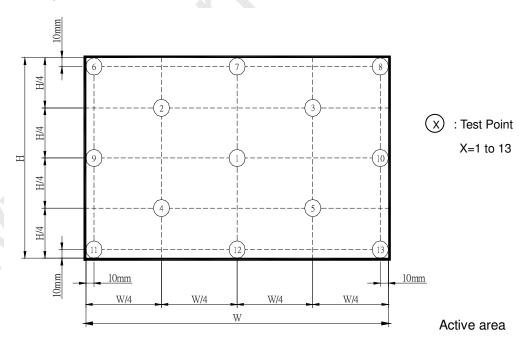
The LCD module should be stabilized at given temperature for 20 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 20 minutes in a windless room.



#### Note (6) Definition of White Variation ( $\delta W$ ):

Measure the luminance of White at 5 points

 $\delta W_{5p} = \left\{ \text{Minimum} \left[ \text{L} \left( 1 \right) \sim \text{L} \left( 5 \right) \right] / \left. \text{Maximum} \left[ \text{L} \left( 1 \right) \sim \text{L} \left( 5 \right) \right] \right\} * 100\%$ 



Note (7) The listed optical specifications refer to the initial value of manufacture, but the condition of the specifications after long-term operation will not be warranted.

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#### 6. RELIABILITY TEST ITEM

Test Item	Test Condition	Note
High Temperature Storage Test	60ºC, 240 hours	
Low Temperature Storage Test	-20ºC, 240 hours	
Thermal Shock Storage Test	-20 <sup>o</sup> C, 0.5hour ←→60°C, 0.5hour; 100cycles, 1hour/cycle	
High Temperature Operation Test	50°C, 240 hours	(1) (2)
Low Temperature Operation Test	0°C, 240 hours	
High Temperature & High Humidity Operation Test	50℃, 80% RH, 240 hours	
ESD Test (Operation)	150pF, 330 Ω, 1sec/cycle Condition 1 : Contact Discharge, ±8KV Condition 2 : Air Discharge, ±15KV	(1)
Shock (Non-Operating)	220G, 2ms, half sine wave,1 time for each direction of ±X,±Y,±Z	(1)(3)
Vibration (Non-Operating)	1.5G / 10-500 Hz, Sine wave, 30 min/cycle, 1cycle for each X, Y, Z	(1)(3)

Note (1) criteria: Normal display image with no obvious non-uniformity and no line defect.

Note (2) Evaluation should be tested after storage at room temperature for more than two hour

Note (3) At testing Vibration and Shock, the fixture in holding the module has to be hard and rigid enough so that the module would not be twisted or bent by the fixture.

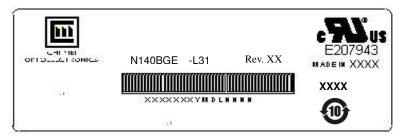
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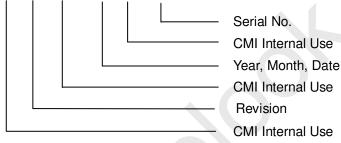
#### 7. PACKING

#### 7.1 MODULE LABEL

The barcode nameplate is pasted on each module as illustration, and its definitions are as following explanation.



- (a) Model Name: N140BGE L31
- (b) Revision: Rev. XX, for example: C1, C2  $\dots$ etc.
- (c) Serial ID: XXXXXXXYMDXNNN



- (d) Production Location: MADE IN XXXX.
- (e) UL/CB logo: "XXXX" especially stands for panel manufactured by CMI Ningbo satisfying UL/CB requirement. "LEOO" "CANO" is the CMI's UL factory code for Ningbo factory.

Serial ID includes the information as below:

(a) Manufactured Date: Year: 1~9, for 2001~2009

Month: 1~9, A~C, for Jan. ~ Dec.

Day: 1~9, A~Y, for 1st to 31st, exclude I, O and U

- (b) Revision Code: cover all the change
- (c) Serial No.: Manufacturing sequence of product
- (d) Product Line: 1 -> Line1, 2 -> Line 2, ...etc.





#### 7.2 CARTON

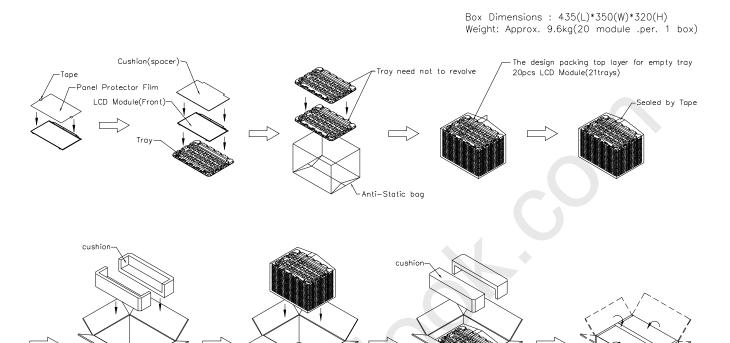


Figure. 7-2 Packing method

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Carton Label





### 7.3 PALLET

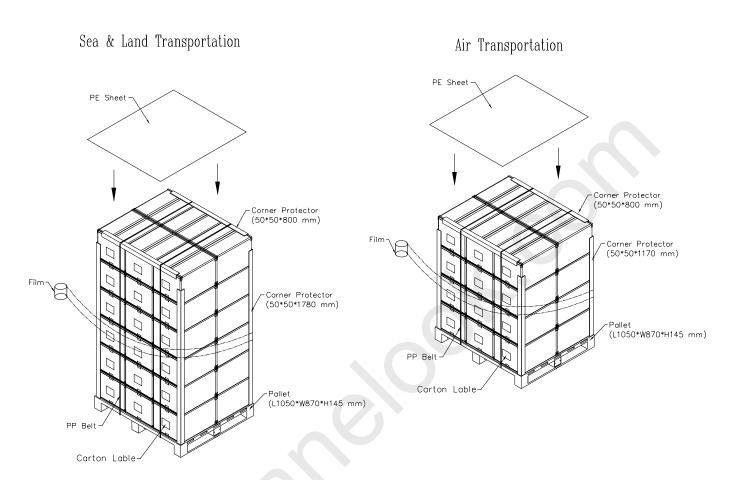


Figure. 7-3 Packing method

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### 8. PRECAUTIONS

#### 8.1 HANDLING PRECAUTIONS

- (1) The module should be assembled into the system firmly by using every mounting hole. Be careful not to twist or bend the module.
- (2) While assembling or installing modules, it can only be in the clean area. The dust and oil may cause electrical short or damage the polarizer.
- (3) Use fingerstalls or soft gloves in order to keep display clean during the incoming inspection and assembly process.
- (4) Do not press or scratch the surface harder than a HB pencil lead on the panel because the polarizer is very soft and easily scratched.
- (5) If the surface of the polarizer is dirty, please clean it by some absorbent cotton or soft cloth. Do not use Ketone type materials (ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanently damage the polarizer due to chemical reaction.
- (6) Wipe off water droplets or oil immediately. Staining and discoloration may occur if they left on panel for a long time.
- (7) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contacting with hands, legs or clothes, it must be washed away thoroughly with soap.
- (8) Protect the module from static electricity, it may cause damage to the C-MOS Gate Array IC.
- (9) Do not disassemble the module.
- (10) Do not pull or fold the LED wire.
- (11) Pins of I/F connector should not be touched directly with bare hands.

#### 8.2 STORAGE PRECAUTIONS

- (1) High temperature or humidity may reduce the performance of module. Please store LCD module within the specified storage conditions.
- (2) It is dangerous that moisture come into or contacted the LCD module, because the moisture may damage LCD module when it is operating.
- (3) It may reduce the display quality if the ambient temperature is lower than 10 °C. For example, the response time will become slowly, and the starting voltage of LED will be higher than the room temperature.

#### 8.3 OPERATION PRECAUTIONS

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- (1) Do not pull the I/F connector in or out while the module is operating.
- (2) Always follow the correct power on/off sequence when LCD module is connecting and operating. This can prevent the CMIS LSI chips from damage during latch-up.
- (3) The startup voltage of Backlight is approximately 1000 Volts. It may cause electrical shock while assembling with converter. Do not disassemble the module or insert anything into the Backlight unit.

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### Appendix. EDID DATA STRUCTURE

The EDID (Extended Display Identification Data) data formats are to support displays as defined in the VESA Plug & Display and FPDI standards.

VESA	Plug & I	Display and FPDI standards.		
Byte #	Byte #	Field Name and Comments	Value	Value
(decimal)	(hex)	Tield Name and Comments	(hex)	(binary)
0	0	Header	00	00000000
1	1	Header	FF	11111111
2	2	Header	FF	111111111
3	3	Header	FF	11111111
4	4	Header	FF	111111111
5	5	Header	FF	11111111
6	6	Header	FF	11111111
7	7	Header	00	00000000
8	8	EISA ID manufacturer name ("CMO")	0D	00001101
9	9	EISA ID manufacturer name (Compressed ASCII)	AF	10101111
10	0A	ID product code (N140BGE-L31)	67	01100111
11	0B	ID product code (hex LSB first; N140BGE-L31)	14	00010100
12	0C	ID S/N (fixed "0")	00	00000000
13	0D	ID S/N (fixed "0")	00	00000000
14	0E	ID S/N (fixed "0")	00	00000000
15	0F	ID S/N (fixed "0")	00	00000000
16	10	Week of manufacture (fixed week code)	26	00100110
17	11	Year of manufacture (fixed year code)	14	00010100
18	12	EDID structure version # ("1")	01	0000001
19	13	EDID revision # ("3")	03	00000011
20	14	Video I/P definition ("digital")	80	10000000
21	15	Active area horizontal 31 cm	1F	00011111
22	16	Active area vertical 18 cm	12	00010010
23	17	Display Gamma (Gamma = "2.2")	78	01111000
24	18	Feature support ("Active off, RGB Color")	0A	00001010
25	19	Red/Green (Rx1, Rx0, Ry1, Ry0, Gx1, Gx0, Gy1, Gy0)	05	00000101
26	1A	Blue/White (Bx1, Bx0, By1, By0, Wx1, Wx0, Wy1, Wy0)	35	00110101
27	1B	Red-x (Rx = "0.586")	96	10010110
28	1C	Red-y (Ry = "0.355")	5B	01011011
29	1D	Green-x (Gx = "0.317")	51	01010001
30	1E	Green-y (Gy = "0.563")	90	10010000
31	1F	Blue-x (Bx = "0.160")	29	00101001
32	20	Blue-y (By = "0.144")	24	00100100
33	21	White-x (Wx = "0.313")	50	01010000
34	22	White-y (Wy = "0.329")	54	01010100
35	23	Established timings 1	00	00000000
36	24	Established timings 2	00	00000000
37	25	Manufacturer's reserved timings	00	00000000
38	26	Standard timing ID # 1	01	00000001
39	27	Standard timing ID # 1	01	00000001
40	28	Standard timing ID # 2	01	00000001
41	29	Standard timing ID # 2	01	00000001
		Journal of thining ID II Z	_ • •	3000001

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42         2A         Standard timing ID # 3         01         00000001           43         2B         Standard timing ID # 3         01         00000001           44         2C         Standard timing ID # 4         01         00000001           45         2D         Standard timing ID # 5         01         00000001           47         2F         Standard timing ID # 5         01         00000001           48         30         Standard timing ID # 6         01         00000001           50         32         Standard timing ID # 7         01         00000001           50         32         Standard timing ID # 8         01         00000001           51         33         Standard timing ID # 8         01         00000001           52         34         Standard timing ID # 8         01         00000001           53         35         Standard timing ID # 8         01         00000001           54         36         VESA CVT Rev1.1)         BC         10111100           55         37         # 1 Pixel clock (Mex LSB first)         BC         10111100           55         37         # 1 Pixel clock (Mex LSB first)         B         001101101					1
444         2C         Standard timing ID # 4         01         00000001           45         2D         Standard timing ID # 5         01         00000001           46         2E         Standard timing ID # 5         01         00000001           47         2F         Standard timing ID # 5         01         00000001           48         30         Standard timing ID # 6         01         00000001           50         32         Standard timing ID # 7         01         00000001           51         33         Standard timing ID # 8         01         00000001           52         34         Standard timing ID # 8         01         00000001           53         35         Standard timing ID # 8         01         00000001           54         36         Standard timing ID # 8         01         00000001           55         37         # 1 Pixel clock (hex LSB first)         BC         10111110           55         37         # 1 Pixel clock (hex LSB first)         BC         10111110           56         38         # 1 H Bank ("132")         50         0101010           57         39         # 1 H bixel MK ("132")         50         01010000	42	2A	Standard timing ID # 3	01	0000001
45 2D Standard timing ID # 4 01 00000001 46 2E Standard timing ID # 5 01 00000001 47 2F Standard timing ID # 5 01 00000001 48 30 Standard timing ID # 6 01 00000001 50 32 Standard timing ID # 7 01 00000001 51 33 Standard timing ID # 7 01 00000001 52 34 Standard timing ID # 8 01 00000001 53 35 Standard timing ID # 8 01 00000001 54 36 VESA CVT Rev II	43	2B	Standard timing ID # 3	01	0000001
46 2E Standard timing ID # 5 01 00000001 47 2F Standard timing ID # 5 01 00000001 48 30 Standard timing ID # 6 01 00000001 49 31 Standard timing ID # 6 01 00000001 50 32 Standard timing ID # 7 01 00000001 51 33 Standard timing ID # 7 01 00000001 52 34 Standard timing ID # 8 01 00000001 53 35 Standard timing ID # 8 01 00000001 54 30 Detailed timing Gescription # 1 Pixel clock ("71MHz", According to VESA CVT Rev1.1) 55 37 # 1 Pixel clock (hox LSB first) 18 00011010 56 38 # 1 H active ("1366") 56 01010110 57 39 # 1 H blank ("132") 84 10000100 58 3A # 1 H active ("1366") 56 01010110 59 3B # 1 V active ("768") 50 01000000 60 3C # 1 V blank ("22") 16 00000000 61 3D # 1 V active ("768") 30 00110000 62 3E # 1 H sync offset ("48") 30 00110000 63 3F # 1 H sync pulse width ("32") 20 00100000 64 40 # 1 V sync offset : V sync pulse width ("1: 4") 14 0001010 65 41 ("48: 32 : 1: 4") 16 00000000 66 42 # 1 H image size ("174 mm") AE 10101110 67 43 # 1 V image size ("174 mm") AE 10101110 68 44 # 1 H image size ("174 mm") AE 10101110 69 45 # 1 H boarder ("0") 00 00000000 70 46 # 1 V boarder ("0") 00 000000000000000000000000000000	44	2C	Standard timing ID # 4	01	0000001
47         2F         Standard timing ID # 5         01         00000001           48         30         Standard timing ID # 6         01         00000001           50         32         Standard timing ID # 7         01         00000001           51         33         Standard timing ID # 8         01         00000001           52         34         Standard timing ID # 8         01         00000001           53         35         Standard timing Gescription # 1 Pixel clock ("71MHz", According to VESA CVT Rev1.1)         BC         10111100           54         36         Detailed timing description # 1 Pixel clock ("71MHz", According to VESA CVT Rev1.1)         BC         10111110           55         37         # 1 Pixel clock (hex LSB first)         18         00011011           56         38         # 1 H active ("1366")         56         0101010           57         39         # 1 H blank ("132")         50         0101000           58         3A         # 1 H active : H blank ("1366:132")         50         01010000           59         3B         # 1 V active ("768")         18         00010100           60         3C         # 1 H bync offset ("48")         30         00110000	45	2D	Standard timing ID # 4	01	0000001
48 30 Standard timing ID # 6 01 00000001 50 32 Standard timing ID # 6 01 00000001 51 33 Standard timing ID # 7 01 00000001 52 34 Standard timing ID # 7 01 00000001 53 35 Standard timing ID # 8 01 00000001 54 36 Standard timing ID # 8 01 00000001 55 37 Standard timing ID # 8 01 00000001 55 37 # 1 Pixel clock (lex LSB first) BC 10111100 55 37 # 1 Pixel clock (kex LSB first) BC 00101011 56 38 # 1 H active ("1366") 56 01010110 57 39 # 1 H blank ("132") 84 10000100 58 3A # 1 H active : H blank ("1366 :132") 50 01000000 59 3B # 1 V active ("768") 00 00000000 60 3C # 1 V blank ("22") 16 00000000 60 3C # 1 V blank ("22") 16 00000000 61 3D # 1 H sync offset ("48") 30 00110000 62 3E # 1 H sync offset ("48") 30 00110000 63 3F # 1 H sync offset ("48") 30 00110000 64 40 # 1 V sync offset : V sync pulse width ("1 : 4") 14 0001010 65 41 ("48; 32 : 1 : 4") 00000000 66 42 # 1 H image size ("309 mm") AE 1010110 67 43 # 1 V image size ("309 mm") AE 1010110 68 44 # 1 H image size : V image size ("309 : 174") 10 00000000 70 46 # 1 V boarder ("0") 00 00000000 71 47 Negatives 00 00000000 72 48 Detailed timing description # 2 00 00000000 73 49 # 2 Flag 00 000000000000000000000000000000000	46	2E	Standard timing ID # 5	01	0000001
49   31   Standard timing ID #6   01   00000001	47	2F	Standard timing ID # 5	01	0000001
50         32         Standard timing ID # 7         01         00000001           51         33         Standard timing ID # 8         01         00000001           52         34         Standard timing ID # 8         01         00000001           53         35         Standard timing description # 1 Pixel clock ("71MHz", According to VESA CVT Rev1.1)         BC         101111100           54         36         VESA CVT Rev1.1)         IB         00011011           55         37         # 1 Pixel clock (hex LSB first)         IB         00011011           56         38         # 1 H active ("1366")         56         01010110           57         39         # 1 H blank ("132")         84         10000100           59         38         # 1 V active ("768")         00         00000000           60         3C         # 1 V blank ("22")         16         00011000           61         3D         # 1 K sync offset ("48")         30         00110000           62         3E         # 1 H sync offset ("48")         30         00110000           63         3F         # 1 H sync offset ("48")         30         00110000           64         40         # 1 V sync offset : V sync pulse widt	48	30	Standard timing ID # 6	01	0000001
51         33         Standard timing ID # 7         01         00000001           52         34         Standard timing ID # 8         01         00000001           53         35         Standard timing ID # 8         01         000000001           54         36         VESA CVT Rev1.1)         BC         10111100           55         37         # 1 Pixel clock (hex LSB first)         1B         00011011           56         38         # 1 H active ("1366")         56         01010110           57         39         # 1 H blank ("132")         84         10000100           58         3A         # 1 H active ("768")         50         01010000           60         3C         # 1 V blank ("22")         16         00010110           61         3D         # 1 V strive ("768":22")         30         00110000           62         3E         # 1 H sync offset ("48")         30         00110000           63         3F         # 1 H sync offset : V sync pulse width ("12")         20         00100000           64         40         # 1 V sync offset : H sync pulse width ("1 : 4")         14         0001100           65         # 1 H inimage size ("309 mm")         35         00110	49	31	Standard timing ID # 6	01	00000001
52         34         Standard timing ID # 8         01         00000001           53         35         Standard timing ID # 8         01         00000001           54         36         Detailed timing description # 1 Pixel clock ("71MHz", According to VESA CVT Rev1.1)         BC         10111100           55         37         # 1 Pixel clock (hex LSB first)         1B         00011011           56         38         # 1 H blank ("1366")         56         01010100           57         39         # 1 H blank ("1366")         50         01010000           58         3A         # 1 H blank ("1366":132")         50         01010000           60         3C         # 1 V blank ("22")         16         00000000           60         3C         # 1 V active : V blank ("768:22")         30         00110000           62         3E         # 1 H sync offset ("48")         30         00110000           63         3F         # 1 H sync offset : V sync width         14         0001000           65         41         ("48: 32: 1: 4")         30         0011000           65         41 I H sync offset : H sync pulse width ("1: 4")         40         0001000	50	32	Standard timing ID # 7	01	0000001
53         35         Standard timing ID # 8         01         00000001           54         36         VESA CVT Rev1.1)         BC         10111100           55         37         # 1 Pixel clock (hex LSB first)         1B         00011011           56         38         # 1 H active ("1366")         56         01010110           57         39         # 1 H blank ("1366")         84         10000100           58         3A         # 1 H active ("168")         50         01010000           59         3B         # 1 V active ("768")         00         00000000           60         3C         # 1 V blank ("22")         16         00010110           61         3D         # 1 A ctive: V blank ("768:22")         30         00110000           62         3E         # 1 H sync offset ("48")         30         00110000           63         3F         # 1 H sync offset: V sync bulse width ("1: 4")         14         0001010           64         40         # 1 V sync offset: V sync bulse width ("1: 4")         14         0001010           65         # 1 H image size ("309 mm")         35         0011010           67         43         # 1 V image size ("309 mm")         35	51	33	Standard timing ID # 7	01	0000001
Detailed timing description # 1 Pixel clock ("71MHz", According to VESA CVT Rev1.1)   1B   00011011   155   37  # 1 Pixel clock (hex LSB first)   1B   00011011   156   38  # 1 H active ("1366")   56   01010110   57   39  # 1 H blank ("132")   50   01010000   58   3A   # 1 H active : H blank ("1366 : 132")   50   01010000   59   38  # 1 V active ("768")   00   00000000   000000000   00000000	52	34	Standard timing ID # 8	01	0000001
54         36         VESA CVT Rev1.1)         BC         00111100           55         37         # 1 Pixel clock (hex LSB first)         1B         00010110           56         38         # 1 H active ("1366")         56         01010110           57         39         # 1 H blank ("132")         84         10000100           58         3A         # 1 H active : H blank ("1366:132")         50         01010000           69         3B         # 1 V active ("768")         00         00000000           60         3C         # 1 V blank ("22")         16         00010100           61         3D         # 1 V active : V blank ("768:22")         30         00110000           62         3E         # 1 H sync offset ("48")         30         00110000           63         3F         # 1 H sync offset : V sync pulse width ("1:4")         14         0001000           64         40         # 1 V sync offset : V sync pulse width : V sync offset : V sync width ("48:32:1:4")         00         00000000           65         41         " 1 H sync offset : V sync pulse width : V sync offset : V sync width ("48:32:1:4")         00         00000000           66         42         # 1 H image size ("309 mm")         35         00110110	53	35	Standard timing ID # 8	01	0000001
56         38         # 1 H active ("1366")         56         01010110           57         39         # 1 H blank ("132")         84         10000100           58         3A         # 1 H active: H blank ("1366:132")         50         01010000           59         3B         # 1 V active ("768")         00         00000000           60         3C         # 1 V blank ("22")         16         00010110           61         3D         # 1 V active: V blank ("768:22")         30         00110000           62         3E         # 1 H sync offset ("48")         30         00110000           63         3F         # 1 H sync offset: V sync pulse width ("1:4")         14         00010100           64         40         # 1 V sync offset: H sync pulse width: V sync offset: V sync width         10         00010000           65         41         H 1 H image size: V sync pulse width: V sync offset: V sync width         10         00010000           66         42         # 1 H image size: V sync pulse width: V sync offset: V sync width         10         00000000           67         43         # 1 V image size: V image size ("309:174")         10         0011010           68         44         # 1 H image size: V image size: V image size ("309:174")<	54	36		ВС	10111100
57         39         # 1 H blank ("132")         84         10000100           58         3A         # 1 H active: H blank ("1366:132")         50         01010000           59         3B         # 1 V active ("768")         00         00000000           60         3C         # 1 V blank ("22")         16         00010110           61         3D         # 1 V blank ("768:22")         30         00110000           62         3E         # 1 H sync offset ("48")         30         00110000           63         3F         # 1 H sync pulse width ("32")         20         00100000           64         40         # 1 V sync offset: V sync pulse width ("1 : 4")         14         00010100           65         41         H 1 H sync offset: V sync pulse width: V sync offset: V sync width ("48:32: 1: 4")         00         00000000           66         42         # 1 H image size: V sync pulse width: V sync offset: V sync width ("48:32: 1: 4")         10         0011010           67         43         # 1 V image size: V image size: V sync offset: V sync width ("48:32: 1: 4")         10         00000000           68         44         # 1 H image size: V image	55	37	# 1 Pixel clock (hex LSB first)	1B	00011011
58         3A         # 1 H active : H blank ("1366 :132")         50         01010000           59         3B         # 1 V active ("768")         00         00000000           60         3C         # 1 V blank ("22")         16         00010110           61         3D         # 1 V active : V blank ("768 :22")         30         00110000           62         3E         # 1 H sync offset ("48")         30         00110000           63         3F         # 1 H sync offset : V sync pulse width ("1 : 4")         14         0001000           64         40         # 1 V sync offset : V sync pulse width : V sync offset : V sync width         00         00000000           65         41         ("48: 32 : 1 : 4")         35         0011010           66         42         # 1 H sync offset : H sync pulse width : V sync offset : V sync width         00         00000000           67         43         # 1 V image size ("309 mm")         35         0011010           67         43         # 1 V image size ("174 mm")         AE         10101110           68         44         # 1 H image size : V image size ("309 : 174")         10         00010000           69         45         # 1 H boarder ("0")         00         00000000	56	38	# 1 H active ("1366")	56	01010110
59         3B         # 1 V active ("768")         00         00000000           60         3C         # 1 V blank ("22")         16         00010110           61         3D         # 1 V active : V blank ("768 :22")         30         00110000           62         3E         # 1 H sync offset ("48")         30         00110000           63         3F         # 1 H sync pulse width ("32")         20         00100000           64         40         # 1 V sync offset : V sync pulse width : V sync offset : V sync width         00         00000000           65         41         ("48: 32 : 1 : 4")         00         00000000           66         42         # 1 H image size ("309 mm")         35         0011010           67         43         # 1 V image size ("174 mm")         AE         10101110           68         44         # 1 H image size : V image size ("309 : 174")         10         00010000           69         45         # 1 H boarder ("0")         00         00000000           70         46         # 1 V boarder ("0")         00         00000000           71         47         Notative image size ("309 : 174")         18         00011000           72         48         Det	57	39	# 1 H blank ("132")	84	10000100
60         3C         # 1 V blank ("22")         16         00010110           61         3D         # 1 V active : V blank ("768 :22")         30         00110000           62         3E         # 1 H sync offset ("48")         30         00110000           63         3F         # 1 H sync pulse width ("32")         20         00100000           64         40         # 1 V sync offset : V sync pulse width : V sync offset : V sync width         14         00010100           65         41         "48: 32 : 1 : 4")         00         00000000           66         42         # 1 H image size ("309 mm")         35         00110101           67         43         # 1 V image size ("174 mm")         AE         10101110           68         44         # 1 H image size : V image size ("309 : 174")         10         00010000           69         45         # 1 H boarder ("0")         00         00000000           70         46         # 1 V boarder ("0")         00         00000000           71         47         Negatives         18         00011000           72         48         Detailed timing description # 2         00         00000000           73         49         # 2 Flag	58	ЗА	# 1 H active : H blank ("1366 :132")	50	01010000
61         3D         # 1 V active : V blank ("768 :22")         30         00110000           62         3E         # 1 H sync offset ("48")         30         00110000           63         3F         # 1 H sync pulse width ("32")         20         00100000           64         40         # 1 V sync offset : V sync pulse width ("1 : 4")         14         00010100           65         # 1 H sync offset : H sync pulse width : V sync offset : V sync width         00         00000000           66         42         # 1 H limage size ("309 mm")         35         00110101           67         43         # 1 V image size ("309 mm")         AE         10101110           68         44         # 1 H image size : V image size ("309 : 174")         10         00010000           69         45         # 1 H boarder ("0")         00         00000000           70         46         # 1 V boarder ("0")         00         00000000           71         47         Non-interlaced, Normal, no stereo, Separate sync, H/V pol         18         00011000           72         48         Detailed timing description # 2         00         00000000           73         49         # 2 Flag         00         00000000           75 <td>59</td> <td>3B</td> <td># 1 V active ("768")</td> <td>00</td> <td>00000000</td>	59	3B	# 1 V active ("768")	00	00000000
62         3E         # 1 H sync offset ("48")         30         00110000           63         3F         # 1 H sync pulse width ("32")         20         00100000           64         40         # 1 V sync offset : V sync pulse width ("1 : 4")         14         00010100           65         41         ("48: 32 : 1 : 4")         00         00000000           66         42         # 1 H image size ("309 mm")         35         00110101           67         43         # 1 V image size ("174 mm")         AE         10101110           68         44         # 1 H image size : V image size ("309 : 174")         10         00010000           69         45         # 1 H boarder ("0")         00         00000000           70         46         # 1 V boarder ("0")         00         00000000           71         47         Negatives         18         00011000           72         48         Detailed timing description # 2         00         00000000           73         49         # 2 Flag         00         00000000           74         4A         # 2 Reserved         00         00000000           75         4B         2 Flag         00         00000000	60	3C	# 1 V blank ("22")	16	00010110
63         3F         # 1 H sync pulse width ("32")         20         00100000           64         40         # 1 V sync offset : V sync pulse width ("1 : 4")         14         00010100           65         # 1 H sync offset : H sync pulse width : V sync offset : V sync width ("48: 32 : 1 : 4")         00         00000000           66         42         # 1 H image size ("309 mm")         35         00110101           67         43         # 1 V image size ("174 mm")         AE         10101110           68         44         # 1 H image size : V image size ("309 : 174")         10         00010000           69         45         # 1 H boarder ("0")         00         00000000           70         46         # 1 V boarder ("0")         00         00000000           71         # 1 Non-interlaced, Normal, no stereo, Separate sync, H/V pol Negatives         18         00011000           72         48         Detailed timing description # 2         00         00000000           73         49         # 2 Flag         00         00000000           74         4A         # 2 Reserved         00         00000000           75         4B         ASCII)         FE         11111110           76         4C	61	3D	# 1 V active : V blank ("768 :22")	30	00110000
64         40         # 1 V sync offset : V sync pulse width ("1 : 4")         14         00010100           65         # 1 H sync offset : H sync pulse width : V sync offset : V sync width ("48: 32 : 1 : 4")         00         00000000           66         42         # 1 H image size ("309 mm")         35         00110101           67         43         # 1 V image size ("174 mm")         AE         10101110           68         44         # 1 H image size : V image size ("309 : 174")         10         00010000           69         45         # 1 H boarder ("0")         00         00000000           70         46         # 1 V boarder ("0")         00         00000000           71         47         Normal, no stereo, Separate sync, H/V pol         18         00011000           72         48         Detailed timing description # 2         00         00000000           73         49         # 2 Flag         00         00000000           74         4A         # 2 Reserved         00         00000000           75         4B         ASCII)         FE         11111110           76         4C         # 2 Flag         00         00000000           77         4D         # 2 1st character of name	62	3E	# 1 H sync offset ("48")	30	00110000
# 1 H sync offset : H sync pulse width : V sync offset : V sync width ("48: 32 : 1 : 4")  66	63	3F	# 1 H sync pulse width ("32")	20	00100000
65       41 ("48: 32: 1: 4")       00 0000000         66       42 # 1 H image size ("309 mm")       35 00110101         67       43 # 1 V image size ("174 mm")       AE 10101110         68       44 # 1 H image size : V image size ("309 : 174")       10 0001000         69       45 # 1 H boarder ("0")       00 0000000         70       46 # 1 V boarder ("0")       00 0000000         71       47 Non-interlaced, Normal, no stereo, Separate sync, H/V pol Negatives       18 00011000         72       48 Detailed timing description # 2       00 00000000         73       49 # 2 Flag       00 00000000         74       4A # 2 Reserved       00 00000000         75       4B ASCII)       FE (hex) defines ASCII string (Model Name "N140BGE-L31", ASCII)       FE 11111110         76       4C # 2 Flag       00 00000000         77       4D # 2 1st character of name ("N")       4E 01001110         78       4E # 2 2nd character of name ("1")       31 00110001         79       4F # 2 3rd character of name ("4")       34 00110100         80       50 # 2 4th character of name ("6")       30 00110000         81       51 # 2 5th character of name ("B")       42 01000010         82       52 # 2 6th character of name ("E")       45 01000101	64	40	# 1 V sync offset : V sync pulse width ("1 : 4")	14	00010100
67	65	41	# 1 H sync offset : H sync pulse width : V sync offset : V sync width	00	00000000
68	66	42	# 1 H image size ("309 mm")	35	00110101
69       45       # 1 H boarder ("0")       00       00000000         70       46       # 1 V boarder ("0")       00       00000000         71       # 1 Non-interlaced, Normal, no stereo, Separate sync, H/V pol       18       00011000         72       48       Detailed timing description # 2       00       00000000         73       49       # 2 Flag       00       00000000         74       4A       # 2 Reserved       00       00000000         75       4B       ASCII)       FE       11111110         76       4C       # 2 Flag       00       00000000         77       4D       # 2 1st character of name ("N")       4E       01001110         78       4E       # 2 2nd character of name ("1")       31       00110001         79       4F       # 2 3rd character of name ("4")       34       00110100         80       50       # 2 4th character of name ("6")       30       001100001         81       51       # 2 5th character of name ("6")       42       01000101         82       52       # 2 6th character of name ("6")       45       01000101         84       54       # 2 8th character of name ("5")       45 <td< td=""><td>67</td><td>43</td><td># 1 V image size ("174 mm")</td><td>AE</td><td>10101110</td></td<>	67	43	# 1 V image size ("174 mm")	AE	10101110
70       46       # 1 V boarder ("0")       00       00000000         71       # 1 Non-interlaced, Normal, no stereo, Separate sync, H/V pol       18       00011000         72       48       Detailed timing description # 2       00       00000000         73       49       # 2 Flag       00       00000000         74       4A       # 2 Reserved       00       00000000         75       4B       ASCII)       FE       11111110         76       4C       # 2 Flag       00       00000000         77       4D       # 2 1st character of name ("N")       4E       01001110         78       4E       # 2 2nd character of name ("1")       31       00110001         79       4F       # 2 3rd character of name ("4")       34       00110100         80       50       # 2 4th character of name ("B")       30       00110000         81       51       # 2 5th character of name ("B")       42       01000111         82       52       # 2 6th character of name ("E")       45       01000101         84       54       # 2 8th character of name ("E")       2D       001011010	68	44	# 1 H image size : V image size ("309 : 174")	10	00010000
71       47       Mon-interlaced, Normal, no stereo, Separate sync, H/V pol Negatives       18       00011000         72       48       Detailed timing description # 2       00       00000000         73       49       # 2 Flag       00       00000000         74       4A       # 2 Reserved       00       00000000         75       4B       ASCII)       FE       11111110         76       4C       # 2 Flag       00       00000000         77       4D       # 2 1st character of name ("N")       4E       01001110         78       4E       # 2 2nd character of name ("1")       31       00110001         79       4F       # 2 3rd character of name ("4")       34       00110100         80       50       # 2 4th character of name ("0")       30       00110000         81       51       # 2 5th character of name ("G")       42       0100011         82       52       # 2 6th character of name ("E")       45       01000101         84       54       # 2 8th character of name ("E")       2D       001011101	69	45	# 1 H boarder ("0")	00	00000000
71       47       Negatives       18       00011000         72       48       Detailed timing description # 2       00       00000000         73       49       # 2 Flag       00       00000000         74       4A       # 2 Reserved       00       00000000         75       4B       ASCII)       FE       11111110         76       4C       # 2 Flag       00       00000000         77       4D       # 2 1st character of name ("N")       4E       01001110         78       4E       # 2 2nd character of name ("1")       31       00110001         79       4F       # 2 3rd character of name ("4")       34       00110100         80       50       # 2 4th character of name ("0")       30       00110000         81       51       # 2 5th character of name ("B")       42       01000101         82       52       # 2 6th character of name ("G")       47       01000111         83       53       # 2 7th character of name ("E")       45       01000101         84       54       # 2 8th character of name ("-")       2D       001011101	70	46	# 1 V boarder ("0")	00	00000000
72       48       Detailed timing description # 2       00       000000000         73       49       # 2 Flag       00       00000000         74       4A       # 2 Reserved       00       00000000         75       4B       ASCII)       FE       11111110         76       4C       # 2 Flag       00       00000000         77       4D       # 2 1st character of name ("N")       4E       01001110         78       4E       # 2 2nd character of name ("1")       31       00110001         79       4F       # 2 3rd character of name ("4")       34       00110100         80       50       # 2 4th character of name ("0")       30       00110000         81       51       # 2 5th character of name ("G")       42       01000010         82       52       # 2 6th character of name ("E")       45       01000101         83       53       # 2 7th character of name ("E")       45       01000101         84       54       # 2 8th character of name ("-")       2D       001011001	71	47		18	00011000
73       49       # 2 Flag       00       00000000         74       4A       # 2 Reserved       00       00000000         75       4B       ASCII)       FE       11111110         76       4C       # 2 Flag       00       00000000         77       4D       # 2 1st character of name ("N")       4E       01001110         78       4E       # 2 2nd character of name ("1")       31       00110001         79       4F       # 2 3rd character of name ("4")       34       00110100         80       50       # 2 4th character of name ("0")       30       00110000         81       51       # 2 5th character of name ("B")       42       01000010         82       52       # 2 6th character of name ("G")       47       01000111         83       53       # 2 7th character of name ("E")       45       01000101         84       54       # 2 8th character of name ("-")       2D       001011001	72			00	00000000
74       4A       # 2 Reserved       00       00000000         75       4B       ASCII)       FE       11111110         76       4C       # 2 Flag       00       00000000         77       4D       # 2 1st character of name ("N")       4E       01001110         78       4E       # 2 2nd character of name ("1")       31       00110001         79       4F       # 2 3rd character of name ("4")       34       00110100         80       50       # 2 4th character of name ("0")       30       00110000         81       51       # 2 5th character of name ("B")       42       01000101         82       52       # 2 6th character of name ("G")       47       01000111         83       53       # 2 7th character of name ("E")       45       01000101         84       54       # 2 8th character of name ("-")       2D       001011001			0 1	00	
# 2 FE (hex) defines ASCII string (Model Name "N140BGE-L31", ASCII)  76					
76       4C       # 2 Flag       00       000000000         77       4D       # 2 1st character of name ("N")       4E       01001110         78       4E       # 2 2nd character of name ("1")       31       00110001         79       4F       # 2 3rd character of name ("4")       34       00110100         80       50       # 2 4th character of name ("0")       30       00110000         81       51       # 2 5th character of name ("B")       42       01000010         82       52       # 2 6th character of name ("G")       47       01000111         83       53       # 2 7th character of name ("E")       45       01000101         84       54       # 2 8th character of name ("-")       2D       00101101	75		# 2 FE (hex) defines ASCII string (Model Name "N140BGE-L31",	FE	11111110
77       4D       # 2 1st character of name ("N")       4E       01001110         78       4E       # 2 2nd character of name ("1")       31       00110001         79       4F       # 2 3rd character of name ("4")       34       00110100         80       50       # 2 4th character of name ("0")       30       00110000         81       51       # 2 5th character of name ("B")       42       01000010         82       52       # 2 6th character of name ("G")       47       01000111         83       53       # 2 7th character of name ("E")       45       01000101         84       54       # 2 8th character of name ("-")       2D       00101101	76		,	00	00000000
78       4E       # 2 2nd character of name ("1")       31       00110001         79       4F       # 2 3rd character of name ("4")       34       00110100         80       50       # 2 4th character of name ("0")       30       00110000         81       51       # 2 5th character of name ("B")       42       01000010         82       52       # 2 6th character of name ("G")       47       01000111         83       53       # 2 7th character of name ("E")       45       01000101         84       54       # 2 8th character of name ("-")       2D       00101101	77			4E	01001110
79       4F       # 2 3rd character of name ("4")       34       00110100         80       50       # 2 4th character of name ("0")       30       00110000         81       51       # 2 5th character of name ("B")       42       01000010         82       52       # 2 6th character of name ("G")       47       01000111         83       53       # 2 7th character of name ("E")       45       01000101         84       54       # 2 8th character of name ("-")       2D       00101101	78		1	31	00110001
80       50       # 2 4th character of name ("0")       30       00110000         81       51       # 2 5th character of name ("B")       42       01000010         82       52       # 2 6th character of name ("G")       47       01000111         83       53       # 2 7th character of name ("E")       45       01000101         84       54       # 2 8th character of name ("-")       2D       00101101	79				00110100
81       51       # 2 5th character of name ("B")       42       01000010         82       52       # 2 6th character of name ("G")       47       01000111         83       53       # 2 7th character of name ("E")       45       01000101         84       54       # 2 8th character of name ("-")       2D       00101101	80	50		30	00110000
82       52       # 2 6th character of name ("G")       47       01000111         83       53       # 2 7th character of name ("E")       45       01000101         84       54       # 2 8th character of name ("-")       2D       00101101	81	51	` ,	42	01000010
83       53       # 2 7th character of name ("E")       45       01000101         84       54       # 2 8th character of name ("-")       2D       00101101	82	52		47	01000111
84 54 # 2 8th character of name ("-") 2D 00101101	83		, ,	45	01000101
	84	54		2D	00101101
	85	55	·	4C	01001100

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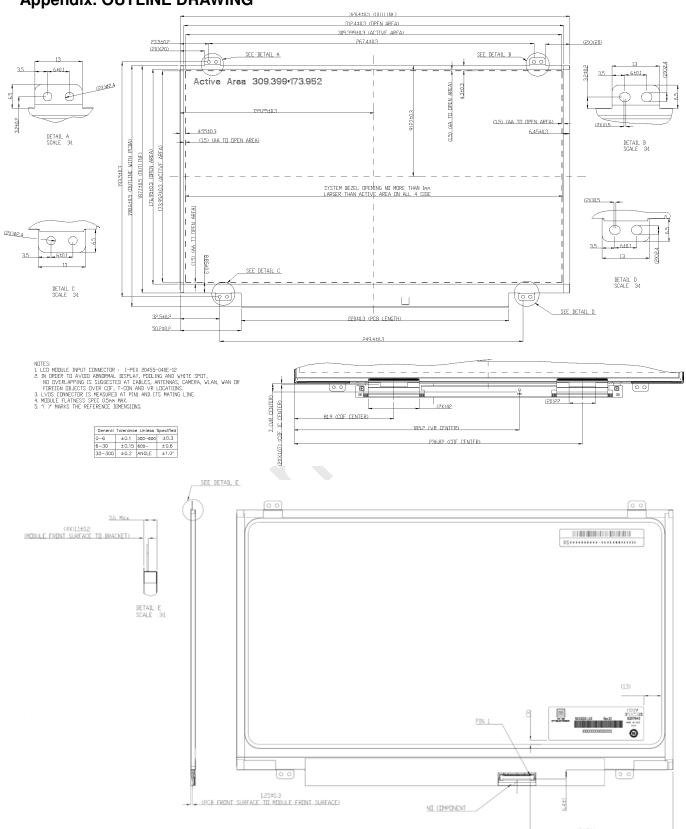
86	56	# 2 10th character of name ("3")	33	00110011
87	57	# 2 11th character of name ("1")	31	00110001
88	58	# 2 New line character indicates end of ASCII string	0A	00001010
89	59	# 2 Padding with "Blank" character	20	00100000
90	5A	Detailed timing description # 3	00	00000000
91	5B	# 3 Flag	00	00000000
92	5C	# 3 Reserved	00	00000000
93	5D	# 3 FE (hex) defines ASCII string (Vendor "CMO", ASCII)	FE	11111110
94	5E	# 3 Flag	00	00000000
95	5F	# 3 1st character of string ("C")	43	01000011
96	60	# 3 2nd character of string ("M")	4D	01001101
97	61	# 3 3rd character of string ("O")	4F	01001111
98	62	# 3 New line character indicates end of ASCII string	0A	00001010
99	63	# 3 Padding with "Blank" character	20	00100000
100	64	# 3 Padding with "Blank" character	20	00100000
101	65	# 3 Padding with "Blank" character	20	00100000
102	66	# 3 Padding with "Blank" character	20	00100000
103	67	# 3 Padding with "Blank" character	20	00100000
104	68	# 3 Padding with "Blank" character	20	00100000
105	69	# 3 Padding with "Blank" character	20	00100000
106	6A	# 3 Padding with "Blank" character	20	00100000
107	6B	# 3 Padding with "Blank" character	20	00100000
108	6C	Detailed timing description # 4	00	00000000
109	6D	# 4 Flag	00	00000000
110	6E	# 4 Reserved	00	00000000
111	6F	# 4 FE (hex) defines ASCII string (Model Name"N140BGE-L31", ASCII)	FE	11111110
112	70	# 4 Flag	00	00000000
113	71	# 4 1st character of name ("N")	4E	01001110
114	72	# 4 2nd character of name ("1")	31	00110001
115	73	# 4 3rd character of name ("4")	34	00110100
116	74	# 4 4th character of name ("0")	30	00110000
117	75	# 4 5th character of name ("B")	42	01000010
118	76	# 4 6th character of name ("G")	47	01000111
119	77	# 4 7th character of name ("E")	45	01000101
120	78	# 4 8th character of name ("-")	2D	00101101
121	79	# 4 9th character of name ("L")	4C	01001100
122	7A	# 4 10th character of name ("3")	33	00110011
123	7B	# 4 11th character of name ("1")	31	00110001
124	7C	# 4 New line character indicates end of ASCII string	0A	00001010
125	7D	# 4 Padding with "Blank" character	20	00100000
126	7E	Extension flag	00	00000000
127	7F	Checksum	28	00101000

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### Appendix. OUTLINE DRAWING



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